

20. (original) A method for forming a concrete pole, comprising the steps of:
 placing a plurality of first elongated reinforcing strands into a mold
defining an upper end and a lower end and an axis, and tying said first elongated
reinforcing strands to a first spiral strand surrounding the first elongated reinforcing
strands;
 inserting a first charge of wet concrete into said mold;
 spinning said mold about its axis, thereby slinging said concrete outwardly
to form a compact outer wall with a hollow interior;
 stopping the spinning and measuring the wall thickness;
 adding additional wet concrete into said hollow interior; and
 spinning said mold about its axis again.

21. (original) A method for forming a concrete pole as recited in claim 20, and
further comprising the step of placing a plurality of second elongated reinforcing strands
into said mold outside the first plurality of strands and tying said second elongated
reinforcing strands to a second spiral strand surrounding the second elongated reinforcing
strands prior to inserting said first charge of wet concrete into said mold.

22. (previously presented) A method for forming a concrete pole as recited in
claim 21, and further comprising the step of tensioning some of said strands prior to
spinning said mold.

23. (original) A method for forming a concrete pole as recited in claim 22, and
further comprising the steps of encasing some of said elongated strands in casings for part
of their length adjacent to the upper end of the mold prior to inserting the wet concrete;
allowing said wet concrete to dry after said spinning again; and tensioning said encased
elongated strands after said wet concrete has dried.